

SAM 023175**DMG Type DMU 60 T**

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|-----------------------|-------------------------|
| Group | 3-axis machining center |
| Manufacturer | DMG |
| Type | DMU 60 T |
| Controller CNC | HEIDENHAIN MillPlus |
| Year | 2002 |



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|-------------------------------------|-------------------|
| Number of axis total | 3 |
| Table length | 1000 mm |
| Table width | 600 mm |
| Number of T-channels | 9 |
| Distance of the T-slots | 63 mm |
| T-channel width | 14H7 mm |
| Table load max. | 400 kg |
| Longitudinal travel (X-axis) | 630 mm |
| Transversal travel (y-axis) | 560 mm |
| Vertical travel (z axis) | 560 mm |
| 4th axis | |
| Table load max. | 350 kg |
| Tool changer: | |
| Number of tools | 20 |
| Tool diameter | 80 mm |
| Diameter with free adjacent pockets | 130 mm |
| Tool length | 315 mm |
| Max. tool-weight | 8 kg |
| Spindle nose | SK 40 DIN 69871 |
| Vertical spindle speeds: | |
| stepless | |
| from | 20 t/min |
| up to | 12000 t/min |
| Feed range | 20 - 10000 mm/min |
| Rapid traverse: long. | 26 m/min |
| Rapid traverse: transversal | 26 m/min |
| Rapid traverse: vertical | 20 m/min |
| Vertical quill travel | 90 mm |
| Voltage 50 Hz 3x | 400 Volt |
| Spindle motor | 7.5 kW |
| Machine's weight about | 6500 kg |
| Overall dimensions machine: | |
| Length | 2880 mm |
| Width | 2135 mm |
| Height | 2827 mm |

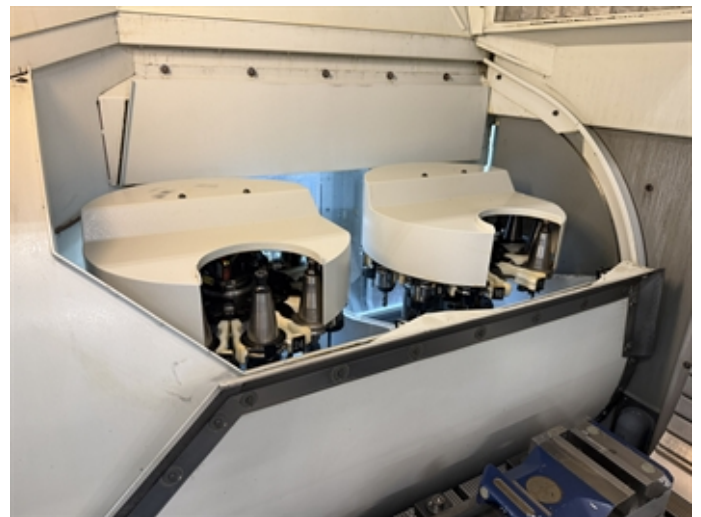
Various accessories:

Set of toolholders
 Coolant system
 Lamp

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