

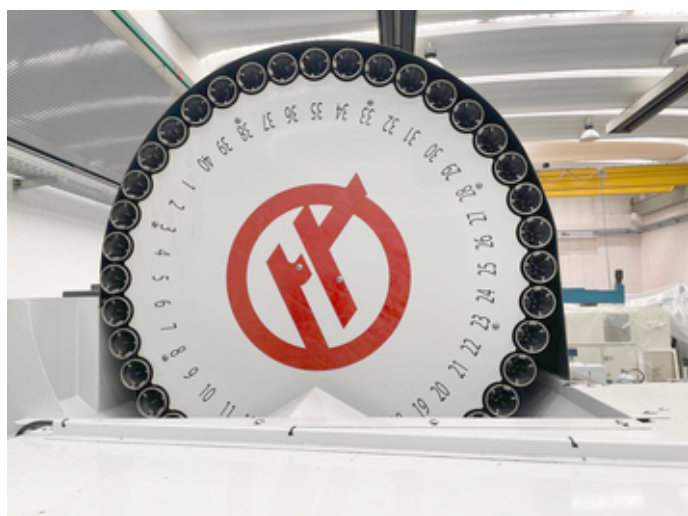
SAM 020888**HAAS Type VF-3SSAPC**

Group	3-axis machining center
Manufacturer	HAAS
Type	VF-3SSAPC
Controller CNC	HAAS AUTOMATION
Year	2010



Number of axis total	3
Table length	1219 mm
Table width	457 mm
Table load max.	794 kg
Longitudinal travel (X-axis)	1016 mm
Transversal travel (y-axis)	508 mm
Vertical travel (z axis)	635 mm
Pallets:	
numbers	2
Tool changer:	
Number of tools	40
Tool diameter max.	64 mm
Diameter with free adjacent pockets	127 mm
Tool lenght	330 mm
Max. tool-weight	5.4 kg
Time of tool changing	2.8 s
Distance spindle nose to table	742 mm
Spindle speeds:	
stepless	
up to	12000 t/min
Work feed rate	21.2 m/min
Rapid traverse:	35.6 m/min
Air connect	6 bar
Voltage 50 Hz 3x	400 Volt
Spindle power	22.4 kW
Machine's weight about	6300 kg
Various accessories:	
Coolant system	208 l
Tool setter Renishaw	
Pallets chancing device:	





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