

**SAM 012794****ACIERA Type F 4**

**Group** Universal milling machine  
**Manufacturer** ACIERA  
**Type** F 4



|                              |            |
|------------------------------|------------|
| Table length                 | 800 mm     |
| Table width                  | 250 mm     |
| Longitudinal travel (X-axis) | 400 mm     |
| Transversal travel (y axis)  | 175 mm     |
| Vertical travel (z axis)     | 450 mm     |
| Spindle speeds:              |            |
| stepless                     |            |
| from                         | 50 t/min   |
| up to                        | 3400 t/min |
| Taper in spindle             | 30 ISO     |
| Feeds stepless:              |            |
| longitudinal from            | 12 mm/min  |
| up to                        | 360 mm/min |
| vertical from                | 12 mm/min  |
| up to                        | 360 mm/min |
| Vertical quill travel        | 60 mm      |
| Rapid traverse:              |            |
| longitudinal                 | 1.8 m/min  |
| vertical                     | 1.8 m/min  |
| Voltage 50 Hz 3x             | 380 Volt   |
| Motor output                 | 2.5 CV     |
| Machine's weight about       | 900 kg     |
| Overall dimensions machine:  |            |
| Length                       | 1200 mm    |
| Width                        | 900 mm     |
| Height                       | 1600 mm    |

**Various accessories:**

Motorized table adjustment vertically  
 Coolant system  
 Steady  
 Lamp



