MULLER MACHINES SA
top second hand and new precision machine tools

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SAM 023746 **HAAS Type VF-2SS**

Group	Vertical machining center
Manufacturer	HAAS
Type	VF-2SS
Year	2012

Table length	914 mm
Table width	356 mm
Number of T-channels	3
T-channel width	16 mm
Longitudinal travel (X-axis)	762 mm
Transversal travel (y-axis)	406 mm
Vertical travel (z axis)	508 mm
Table load max.	680 kg
Tool changer:	
Number of tools	24
Tool diameter max.	64 mm
Diameter with free adjacent pockets	127 mm
Tool lenght	279 mm
Max. tool-weight	5.4 kg
Time of tool changing	1.8 s
Average chip-to-chip time	2.4 s
Spindle nose:	BT 40
Spindle speeds:	
stepless	
up to	12000 t/min
Direct drive	
Work feed rate	21.2 m/min
Feed range	mm/min
Rapid traverse:	35.6 m/min
Air connect	5.5 bar
Voltage 50 Hz 3x	400 Volt
Spindle motor	22.4 kW
Machine's weight about	3800 kg
Overall dimensions machine:	
Length	3150 mm
Width	2600 mm
Height	2700 mm

Various accessories:

Table 4th axis (B-axis)	
Set of toolholders	
Set of collets	
Coolant system	208 l
3D measuring feeler gauge	REGO-FIX

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