MULLER MACHINES SA
top second hand and new precision machine tools

www.mullermachines.ch

**SAM 023676** **BROTHER Type TC-32 B**

| | |
|---|---|
| **Group** | 3-axis machining center |
| **Manufacturer** | BROTHER |
| **Type** | TC-32 B |
| **Controller CNC** | Brother CNC-B00 |
| **Year** | 2004 |

| | |
|---|---|
| Number of axis total | 3 |
| Table length | 800 mm |
| Table width | 400 mm |
| Table load max. | 600 kg |
| Longitudinal travel (X-axis) | 550 mm |
| Transversal travel (y-axis) | 400 mm |
| Vertical travel (z axis) | 415 mm |
| Tool changer: | |
| Tool magazine number of tool places | 26 |
| Tool diameter max. | 30 mm |
| Tool lenght | 200 mm |
| Max. tool-weight | 3.5 kg |
| Time of tool changing | 0.9 s |
| Spindle nose: BT | 30 |
| Spindle speeds: | |
| up to | 12000 t/min |
| Feeds: | |
| X axis | 0.001 - 20 m/min |
| Y axis | 0.001 - 20 m/min |
| Z axis | 0.001 - 20 m/min |
| Rapid traverse: | 70 m/min |
| Voltage 50 Hz 3x | 380 Volt |
| Spindle motor | 7.3 kW |
| Total power required | 18 kVA |
| Machine's weight about | 4300 kg |
| Overall dimensions machine: | |
| Length | 1890 mm |
| Width | 3700 mm |
| Height | 2400 mm |

**Various accessories:**

| | |
|---|---|
| Coolant system | |
| Tool break control | |
| 3D measuring feeler gauge | RENISHAW |
| Electronic hand held remote control | |
| Lamp | |


Industriestrasse 22
CH-2555 Brügg BE / Switzerland
T +41 32 373 34 44
sales@mullermachines.ch
CHE-108.090.645 MWST

MULLER MACHINES SA
top second hand and new precision machine tools

www.mullermachines.ch

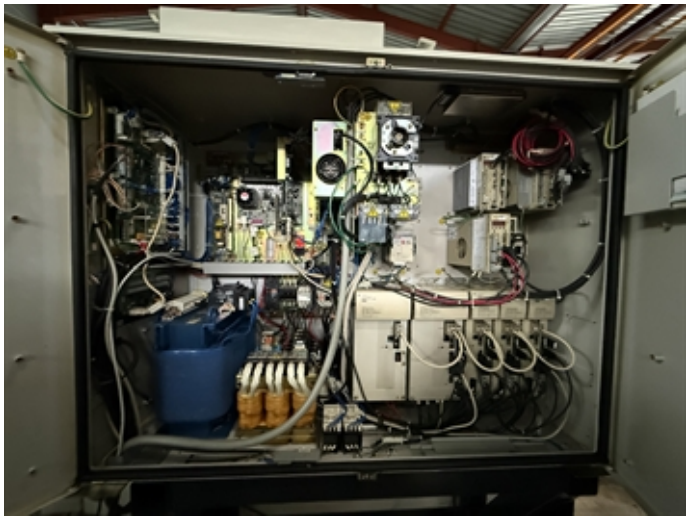
MULLER MACHINES SA
top second hand and new precision machine tools

www.mullermachines.ch

Industriestrasse 22
CH-2555 Brügg BE / Switzerland
T +41 32 373 34 44
sales@mullermachines.ch
CHE-108.090.645 MWST

MULLER MACHINES SA
top second hand and new precision machine tools

www.mullermachines.ch



Industriestrasse 22
CH-2555 Brügg BE / Switzerland
T +41 32 373 34 44
sales@mullermachines.ch
CHE-108.090.645 MWST