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top second hand and new precision machine tools

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SAM 022876 **CITIZEN CINCOM Type K 12 VIIP**

Group	CNC automatic lathe
Manufacturer	CITIZEN CINCOM
Type	K 12 VIIP
Controller CNC	FANUC
Year	2007

Number of axis total	7
Number of spindles	2
Max. turning diameter	12 mm
Maximum turning length	200 mm
Max. drilling diameter	10 mm
Max. threading diameter	8 M
Internal spindle diameter	20 mm
Spindle speeds:	
stepless	
from	200 t/min
up to	15000 t/min
Spindle positioning increment	15 °
Back spindle:	
speeds:	
from	200 t/min
up to	10000 t/min
Max. tapping length	80 mm
Spindle positioning increment	15 °
Thread drill diameter	5 M
Tool-holder:	
Turning tools	6 pce
Drilling tools	4 pce
Transverse processing tools	4 pce
Spindle speeds (turning tools)	6000 t/min
Power of driven tools	0.4 kW
Counter-operation:	
Drilling tools	4 pce
Voltage 50 Hz 3x	400 Volt
Total power required	8 kVA
Machine's weight about	2050 kg
Overall dimensions machine:	
Length	1875 mm
Width	1125 mm
Height	1610 mm

Various accessories:

Driven tools (number)	
Toolholders	
Bar feeder	
Manufacturer	LNS

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Type	TRYTON 107
Parts catcher	
Lamp	
Coolant system	
Collet chuck	
Set of collets	
Interface serial port RS 232	
Status light	

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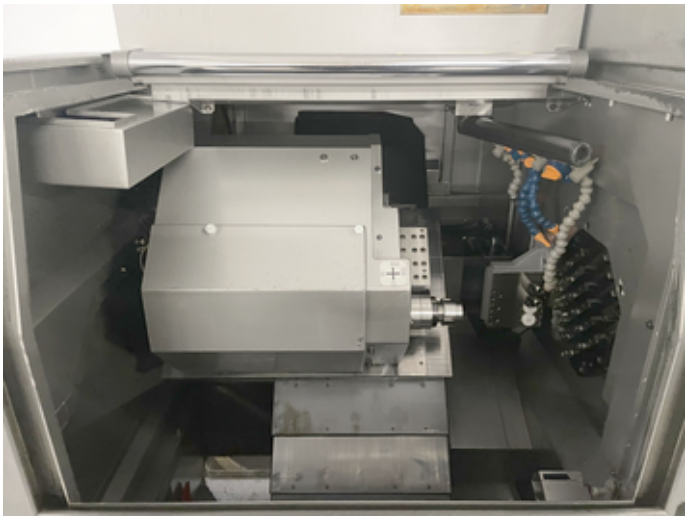

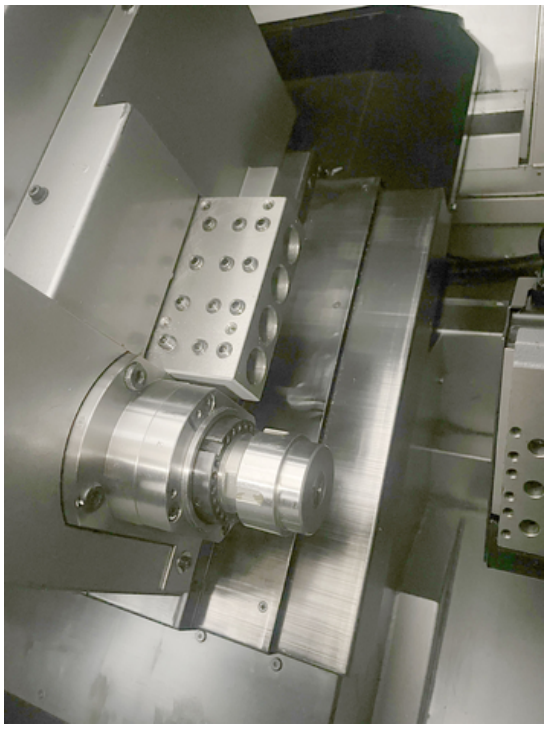

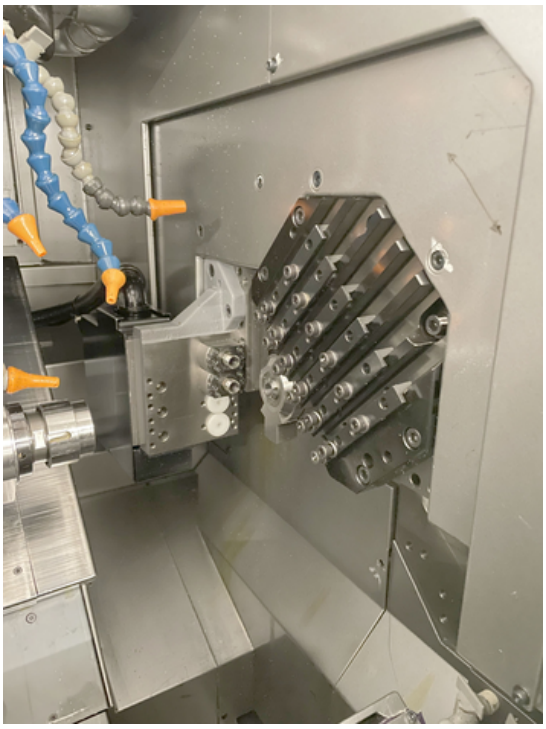

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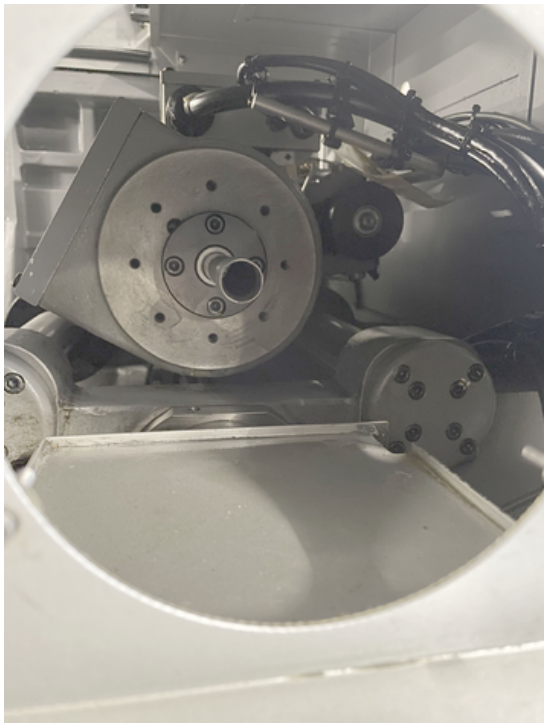

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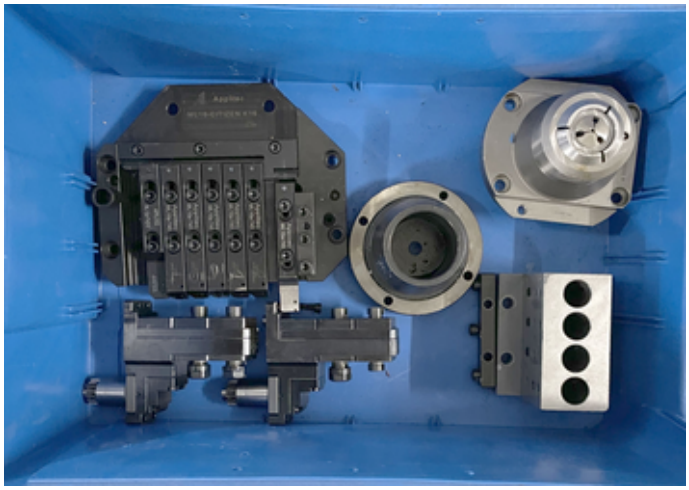

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