MULLER MACHINES SA
top second hand and new precision machine tools

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SAM 022699 **ACIERA Type 22 S**

Group	Pillar drilling machine
Manufacturer	ACIERA
Type	22 S



Table length	500 mm
Table width	500 mm
Clamping surface:	
Length	360 mm
Width	320 mm
Number of T-channels	3
Distance of the T-slots	100 mm
T-channel width	16 mm
Drill capacity in steel	22 mm
Drill capacity in cast-iron	24 mm
Taper in spindle: MT	3
Depth of throat	300 mm
Drill depth (spindle stroke)	120 mm
Spindle head adjustment	300 mm
Table travels:	
Longitudinal travel (X-axis)	330 mm
Transversal travel (y-axis)	210 mm
Vertical travel (z axis)	350 mm
Spindle speeds:	
stepless	
from	100 t/min
up to	4000 t/min
Feeds:	
stepless	
from	0.02 mm/t
up to	0.25 mm/t
Voltage 50 Hz 3x	380 Volt
Spindle motor	1.0 / 1.5 CV
Machine's weight about	900 kg
Overall dimensions machine:	
Length	1100 mm
Width	600 mm
Height	2100 mm

Various accessories:
Drill chuck

Technical data and photographs without warranty.
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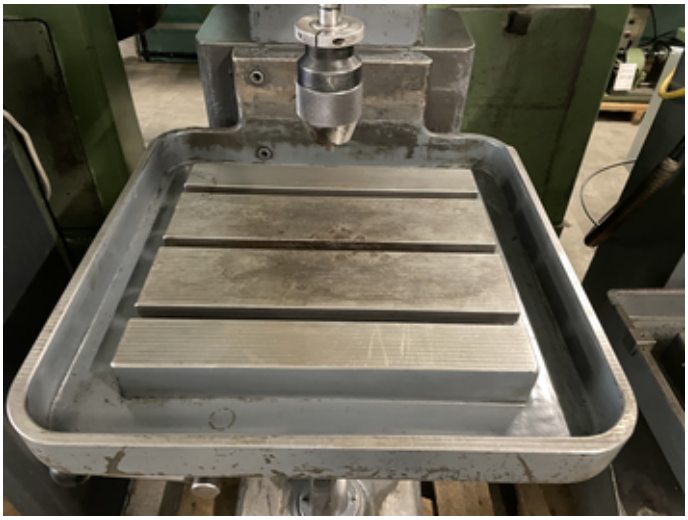






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