MULLER MACHINES SA
top second hand and new precision machine tools

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SAM 022328 — PAMA Type SPEEDCENTER

Group	5-axis machining center
Manufacturer	PAMA
Type	SPEEDCENTER
Controller CNC	SIEMENS SUNUMERIK 840 D
Year	2008
Youtube video	https://youtu.be/rIhPQgeIJc0



Time under power	52198 Heures
Working time	13872 Heures
Longitudinal travel (X-axis)	2000 mm
Transversal travel (y-axis)	1600 mm
Vertical travel (z axis)	1800 mm
Dimension of the workpice:	
Diameter	1550 mm
B axis	360 °
Pallets chanching device:	
Automatic pallet change-unit (number of paletts)	4
Length	1000 mm
Width	1000 mm
central bore	22H7 mm
Maximum workpiece weight	3000 kg
Tool magazine number of tool places	306
Max. tool-weight	35 kg
Spindle nose: ISO	50 DIN69871/2
Spindle speeds:	
stepless	
from	0 t/min
up to	4000 t/min
Torque max.	162 Nm
Acceleration	4 m/s
Air connect	4 bar
Voltage 50 Hz 3x	400 Volt
Spindle motor	37 kW
Noise level	78 dB (A)

Various accessories:

High pression colant device	30 bar
Touch Probe Renishaw	

Technical data and photographs without warranty.
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