MULLER MACHINES SA
top second hand and new precision machine tools

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SAM 022205 **ACIERA Type F 5**

Group	Universal milling machine
Manufacturer	ACIERA
Type	F 5



Number of axis total	3
Table length	800 mm
Table width	300 mm
Number of T-channels	6
T-channel width	12 mm
Distance of the T-slots	55 mm
Longitudinal travel (X-axis)	500 mm
Transversal travel (y axis)	325 mm
Vertical travel (z axis)	420 mm
Distance from vertical spindle to table	365 mm
Spindle speeds:	
stepless	
from	50 t/min
up to	3400 t/min
Taper in spindle	40 ISO
Head inclining + -	90 °
Feeds stepless:	
longitudinal from	10 mm/min
up to	600 mm/min
transversal from	10 mm/min
up to	600 mm/min
vertical from	10 mm/min
up to	600 mm/min
Vertical quill travel	60 mm
Rapid traverse:	
longitudinal	1.5 m/min
transversal	1.5 m/min
vertical	1.5 m/min
Voltage 50 Hz 3x	380 Volt
Motor power	3 kW
Total power required	5 CV
Machine's weight about	1600 kg
Overall dimensions machine:	
Length	1200 mm
Width	1600 mm
Height	1800 mm

Various accessories:
Rigide table

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