



**Inventory number: 20089**

**Universal machining center  
DMG DMU 125 P**



### Technical data

Longitudinal travel (X-axis)	1250 mm
Transversal travel (y axis)	880 mm
Vertical travel (z axis)	800 mm
Tool changer:	
Number of tools	60
Spindle nose: ISO	40
Spindle speeds:	
stepless	
up to	18000 rpm
Time under power	27900 Hour
Operating time	11900 Hour
Machine's weight about	12500 kg
Overall dimensions machine:	
Length	4600 mm
Width	3480 mm
Height	3070 mm
Various accessories:	
High pression colant device	40 bar
Internal coolant supply	
Feeler Renishaw	
Chip conveyor	
Holding arbor	35 pce
Interface serial port RS 232	

**Standort Schweiz**

**Verfügbar ab März**





NEWEM

# DMG

A MEMBER OF THE GILDEMEISTER GROUP

## Positionnement avec introd. man.

Manoirisation  
Programme

```

0 BEGIN PGM $MDI MM
1 TOOL CALL 44 Z S10
2 TOOL CALL 0 Z S10
3 L X+0 Y+0 R0 F MAX
4 L A+2.586 R0 F MAX
5 L A+0 C+0 R0 F MAX M51
6 L C+0 A+0 R0 F MAX
7 L M53 ; HORIZONTAL
8 L M54 ; VERTICAL

```

Num PGM: NETZ

PGM CALL: [ ]

CYCL DEF: [ ]

CC: [ ]

TEMPO: [ ]

00:06:11

X	Y	Z	A	S	POUVER
0	3	40	21	0	0
X	-619.204	Y	+674.880	Z	+353.095
C	+0.000	A	+0.000	S	7.5

EFF. T 44 2 S 10 F 0 M 5/9

INFOS PGM	INFOS AFF. POS.	INFOS OUTIL	INFOS CONVERS. COORDON.	INFOS ETALON. D'OUTIL	INFOS FONCT. M
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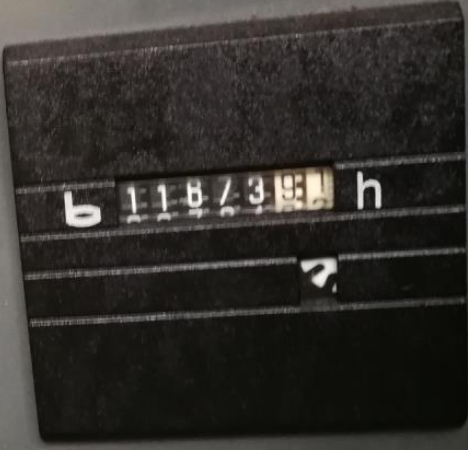
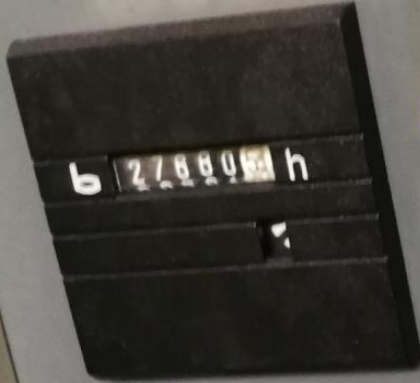
Control panel with keyboard and function keys:

- Standard QWERTY keyboard
- Function keys: PGM MGT, CALC, MOD, HELP, TOUCH PROBE, STOP, TOOL DEF, TOOL CALL, LIB SET, LIB CALL, PGM CALL, ENT, END
- Axis movement keys: Z+, Z-, X+, X-, Y+, Y-, IV-, IV+, PIVOT
- Emergency stop: Red button
- Power indicator: Yellow light
- Rotary switches: 50, 150, 0, 5%





10.201206



RS 232 C / RS 422 230V / 1A